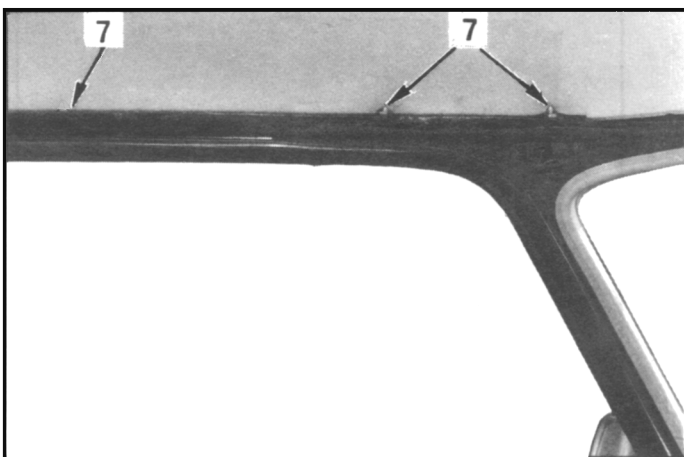
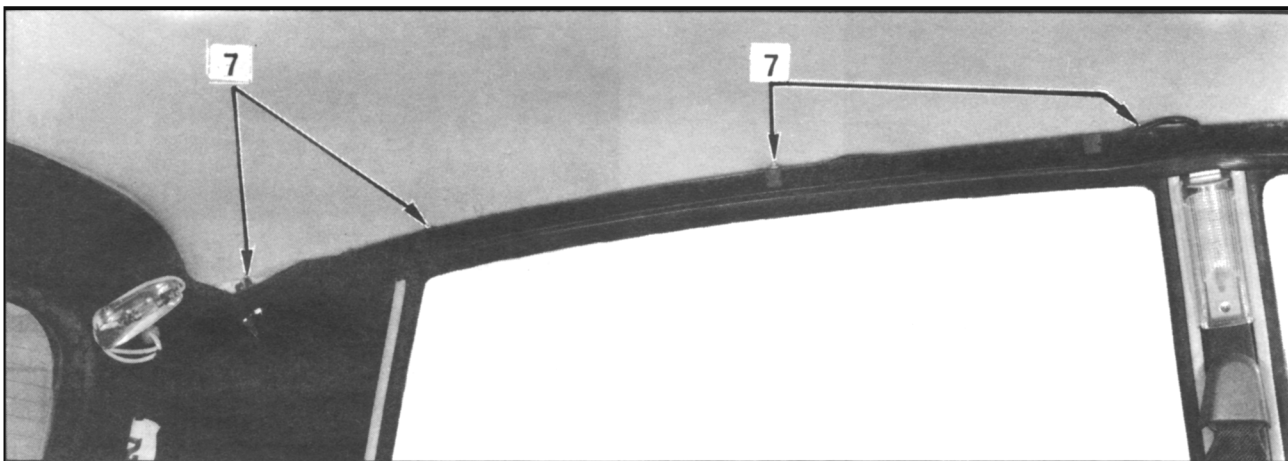
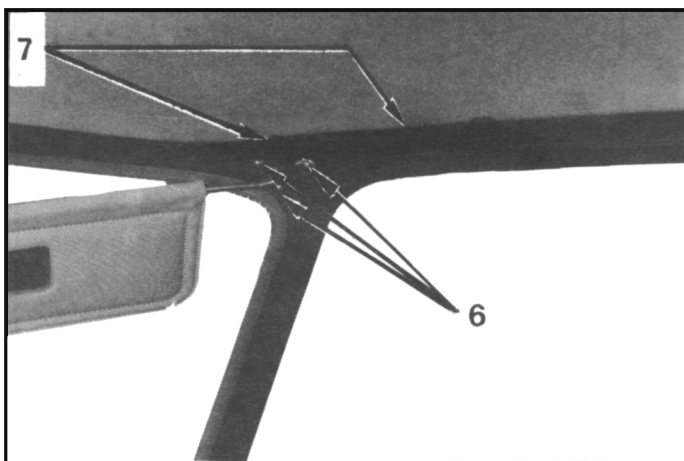
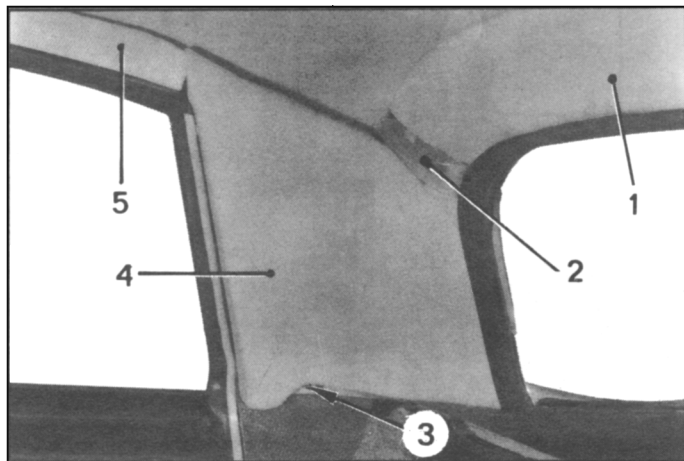
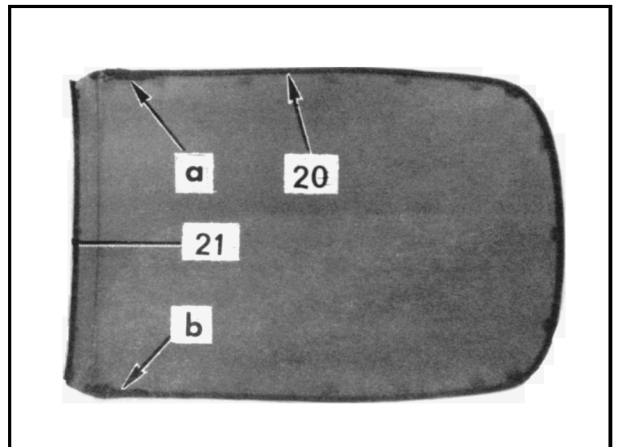
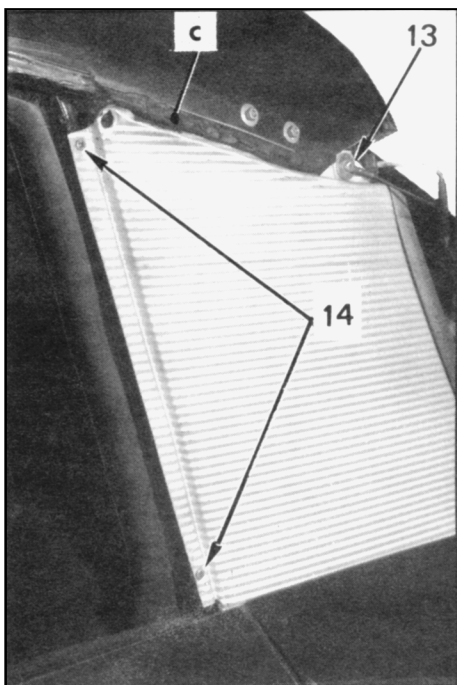
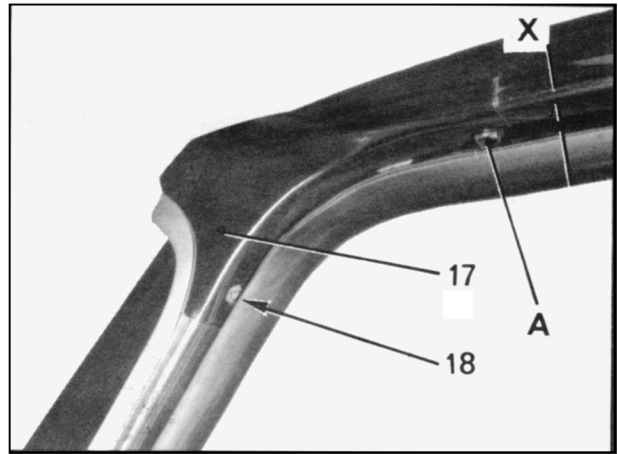
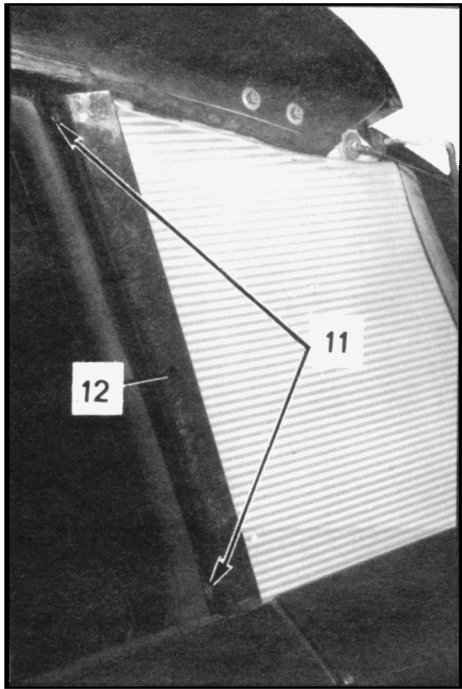
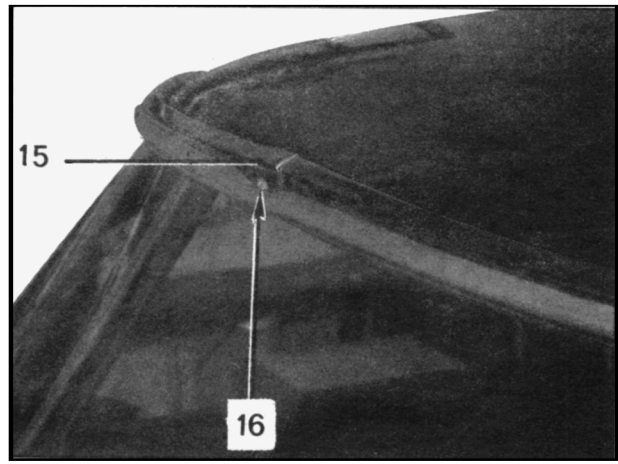
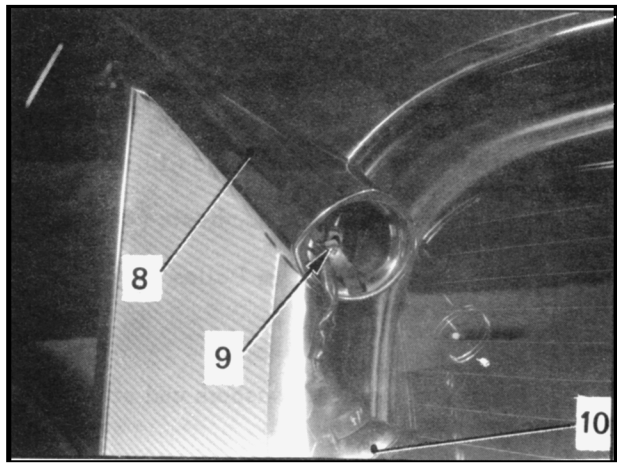


REPLACEMENT OF ROOF SECURED BY SCREWS**REMOVAL**

1. From interior of vehicle, remove :
 - rear seat and backrest,
 - upper rear transverse member lining (1),
 - rear courtesy light glasses (2),
 - self tapping screws (3) and headrests (4),
 - siderail lining (5),
 - support for siderail lining (on Pallas only),
 - visors and screws (6),

2. Remove the seventeen nuts, washers and screws (7) securing roof panel to siderail.





3. From exterior of vehicle remove (*on each side*) :
 - rear indicator flasher reflector (10),
 - rear reflector spring retaining screw (9),
 - rear reflector housing (8).
4. Remove (*on each side*) :
 - self tapping screws (11) and free upper rear pillar trim (12),
 - screws and washers (13),
 - self tapping screws (14) to free retaining panels, but without removing them,
 - self tapping screw (16) and remove central cover joint trim (15),
 - self tapping screws (18) and free upper front windscreen framing units (17).
 - side frame units (19),
 - fixing screw A (retaining roof, front frame unit and side frame unit).
5. Remove roof, pressing upwards from interior of vehicle.
6. Remove rear roof trim (21).
7. Remove rubber roof sealing strip (20).

PREPARATION

8. Scrape siderail clean of all traces of sealing compound.
9. Extrude a ribbon of sealing compound in front and rear siderail grooves to ensure that roof will be leakproof.
10. Fit roof trim (*see appropriate Operation*).

INSTALLATION

11. Fit rubber sealing strip (20) to roof.
12. Extrude two ribbons of sealing compound on to roof as shown at « a » and « b ».
13. Fit rear roof trim (21).
14. Position roof onto body, and with exception of two left and right hand front screws at A which also retain the front framing trim, fit fixing screws (7) (use flat washers). Tighten nuts. (See below for details of fixing).
15. In interior of vehicle, fit :
 - lateral lining (5),
 - headrests (4) and self tapping screws (3),
 - upper rear transverse member trim (1),
 - rear courtesy light glasses (2),
 - rear seat and backrest.
16. Extrude two ribbons of sealing compound to ensure watertight seal between roof and quarter panels.
17. Fit side edging trim (19).
18. Fit front edging units (17) with self tapping screws (18) and nuts and screws A.
19. Fit cover joint (15) with self tapping screw (16).
20. Fit (*on each side*) :
 - self tapping screw (14),
 - upper trim (12) and self tapping screws (11),
 - screw (13) (use flat washer),
 - flasher indicator housing (8),
 - rear reflector spring retaining screw (9),
 - rear reflector (10).
21. Fit sun visors to both sides and their fixing screws (6).
22. Test roof for leaks.

NOTE : If a leak is detected at the forepart of the roof, run a ribbon of sealing compound as shown at « d » in illustration opposite (on each side of point X).

